

TECHNICAL DATA SHEET



Description

CLEAN HP is a purging compound containing high level of additives (non abrasive minerals and organic additives) and Polyethylene Metallocene as carrier.

CLEAN HP is especially useful in extrusion applications.

CLEAN HP significantly reduces the cleaning time of the screw of the extruder. CLEAN HP runs smoothly and can itself be easily removed from the extruder.

Characteristic

MFI (190°C/2.16kg)	3	g/10min.	MO 1-700*
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Processing methods

- Extrusion – general
- Blown or cast film extrusion

Temperature range

CLEAN HP can be used between 80°C** and 230°C

Applications

CLEAN HP is suitable to use in injection moulding of or extrusion of hoses, pipes, cables or profiles based on polyolefin, ethylene vinyl acetate copolymer, soft PVC as well as colour or additives masterbatches containing polyolefin carrier and powder coating.

Food contact status

CLEAN HP only contains additives approved for food contact as per European legislation and Food and Drug Administration.

Packaging

CLEAN HP is packed in 25 kg polyethylene bags on a 1375 kg pallet with a shrink and stretch film. CLEAN HP has a shelf life of 2 years under normal storage conditions.

*Internal method Polytechs based on ISO 1133

**To be tested before running

25 February 2019

The information contained in this document is accurate to the best of our knowledge. We accept no liability of any kind in this respect. It is up to the customer to evaluate in his own process equipment.

Polytechs s.a.s. - Z.I. de la Gare – BP 14 – 76450 Cany Barville – France

Tél. Commercial : +33(0)2 35 57 81 81 – Fax +33(0)2 35 57 81 92 – E-Mail : commercial@polytechs.fr

Tél. Administratif : +33(0)2 35 57 81 82 – Fax +33(0)2 35 57 81 95 – E-Mail : administration@polytechs.fr

TVA FR 804 182 14003 - SIRET 418 214 003 00034 – code APE 2016 Z- RC : Rouen 418 214 003